



Dart Aerospace Ltd.
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D4271-013
Job Sheet 183241



Part No: D4271-013

Job Qty: 3 ea

Part Name: Beam Assembly, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD ver:EC IPP RevB 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per rev PD1 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	3 pcs	9/28/18	9/28/18	0.00	0.88	Small Fab-6		DAS
110	QC	3 pcs	9/28/18	9/28/18	0.00	0.00	QC5		68
120	Packaging	3 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-2		9-89
130	QC21-SA	3 Ea	9/28/18	9/28/18	0.00	0.00	QC21		OCT 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	18 Ea (6 ea)	90-Start up Operation	508417
D4271-027	End Fitting Assembly Aft Beam	3 Ea (1 ea)	90-Start up Operation	5113265
D4276-1	Aft Beam	3 Ea (1 ea)	90-Start up Operation	5091805
MS21043-3	Nut	18 Ea (6 ea)	90-Start up Operation	5083543
NAS1149C0332R	Washer	36 Ea (12 ea)	90-Start up Operation	504354

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	18	234	0
	D4271-027	3	0	0
	D4276-1	3	3	0
	MS21043-3	18	1,491	0
	NAS1149C0332R	36	4,742	0



Container No: S113271



Part: D4271-013

Job No: 183241

Serial No/Batch: S113271

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/25/18